



HPN Motorradtechnik GmbH
Hofmarkstr. 1
84375 Seibersdorf

HPN Modifications of BMW GS models

Here we want to give you the answers to some standard questions that come up frequently.

1. The models that can be modified in the HPN system are the following: BMW R80 G/S '80-'87, BMW R80ST, BMW R65GS, BMW R80GS/R100GS '88-'95, BMW R80GS Basic.
2. Please take care that the motorcycles still fulfill your state laws after the modifications, HPN cannot be responsible for not meeting your state requirements, but we will do our best to assist you.
3. These are the possibilities to get a HPN modified bike:
 - Buy a brand new HPN, built to your specs.
 - Get your complete bike modified in our workshop.
 - Get your frame kit done at HPN and build up the bike yourself.
4. The HPN TÜV data sheets cover a wide variety of modifications.
5. Due to product liability requirements it is a must, to use the especially for HPN produced front forks and shock absorbers. If you have further questions don't hesitate to ask us, give us a call.
Tel.: +49 (0) 8571/5300 (between 6 p.m. and 8 p.m.), ask for Mr. Klaus Pepperl
Fax: +49 (0) 8571/1081
e-mail: info@hpn.de
6. We can reinforce the main- and subframe of all under 1 mentioned models with the standard suspension front and rear.
7. All interested customers can take a costfree testride after making an appointment. In addition, Mr. Pepperl will give you an individual consultation concerning your special needs.
8. **The way to HPN:**
 - **Coming from munich:**
Follow Bundesautobahn **A94** direction **Passau** for abt 110km, it changes into Bundesstrasse **B12** direction **Passau**, leave the **B12** on the **B20** direction **Eggenfelden/Straubing** and leave the **B20** after 500m direction **Kirchdorf/Julbach**, you reach **Seibersdorf** after 3km.
 - **Coming from Northern Germany:**
Follow Bundesautobahn **A3 Nürnberg/Regensburg/Passau** until you reach the last exit **Pocking**. Follow the **B12** direction **Munich** for abt 60km, pass **Simbach/Inn**, leave the **B12** on the **B20** direction **Eggenfelden/Straubing** and leave the **B20** after 500m direction **Kirchdorf/Julbach**, you reach **Seibersdorf** after 3km.
 - **Coming from the Munich Airport "Franz Josef Strauss":**
Leave the airport on the secondary road direction **Erding**, go through **Erding** and go direction **Dorfen**, go through **Dorfen** on the **B15**. 300m after having passed **Dorfen** leave the **B15** direction **Schwindegg/Schwindkirchen**, stay on this road until you reach the **B12** near **Heldenstein**. Follow The **B12** direction **Mühldorf/Passau** for abt 50km, leave the **B12** on the **B20** direction **Eggenfelden/Straubing** and leave the **B20** after 500m direction **Kirchdorf/Julbach**, you reach **Seibersdorf** after 3km.



**Conversion list for HPN Adventure kit based on
BMW R80G/S '80-'87 or R65GS '87-'92**

Name: _____

Street: _____

Town: _____

| # | Part or modification | Price incl. 16% VAT |
|-----------|---|------------------------|
| 03.101.1 | Mainframe reinforcement R80G/S, R80ST, R65GS | 939,00 € |
| 03.101.2 | Steel monolever swingarm R80G/S, R80ST, R65GS modifications and lengthening 100mm | 246,00 € |
| 03.101.3 | Modifications and reinforcement of R80G/S, R80ST, R65GS subframe | 301,66 € |
| 03.101.4 | Centerstand modifications | 134,21 € |
| 02.101.5 | Sandblasting | 162,40 € |
| 26.103.01 | Cardan shaft 100mm longer with coupling and nut | 595,00 € |
| 31.104 | Adapter triple clamp G/S headlight housing | 20,45 € |
| 63.111 | e.g. Turn indicator mount rear | 38,35 € |
| 63.114.2 | e.g. Turn indicator mount front | 44,00 € |
| 16.201 | Tank abt 43l volume made from Polyethylen | 508,74 € |
| 16.201.1 | Tank abt 43l volume made from Nylon | 559,86 € |
| 16.201.2 | Mounting kit HPN for # 201 or 201.1 | 28,12 € |
| 51.205 | Rear fender HPN in Polyethylen white | 92,03 € |
| 51.205.3 | Rear fender Acerbis Baja | 99,70 € |
| 33.602 | Shock absorber WP with reservoir, compr. and rebound damping adjustment | 697,91 € |
| 31.609.2 | Front fork WP 300mm HPN 2 48mm Federweg | 2.150,00 € |
| 35.808 | Rear brake cable HPN | 28,12 € |
| 34.819.2 | e.g. Stainless steel hose for front brake | 61,35 € |
| 34.816 | Brake line mount on WP-front fork | 14,82 € |
| 52.901 | Modifications of your 2-man seat abt. | 121,94 € |
| 52.912 | Seat fixtures | 32,00 € |
| 52.913 | Seat base insert for G/S or GS basic seat | 53,68 € |
| 31.907 | Steering head bearings 2 pcs. 07 11 9 985 070 abt. | 45,38 € |
| 33.908 | Swingarm bearings 2 pcs 33 17 1 241 546 abt. | 50,48 € |
| | Paint job colour to customer request abt. | 255,65 € |
| | Resin powder coating of the frame parts | 197,20 € |
| | Dismantling and rebuild of your bike estimated price | 1.431,62 € |
| | German TÜV technical data sheet is included | |
| | German TÜV homologation fee | 153,39 € |
| | Motorcycle is equipped with your original R80G/S front and rear wheel and brakes | |
| | Double front disk optional | |
| | Other modifications on request | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |



**Conversion list for HPN Paris-Dakar kit based on
BMW R80G/S '80-'87 or R65GS '87-'92**

Name: _____

Street: _____

Town: _____

| # | Part or modification | Price incl. 16% VAT |
|-----------|---|------------------------|
| 03.102.1 | Mainframe reinforcement R80G/S, R80ST, R65GS | 993,00 € |
| 03.102.2 | Steel monolever swingarm R80G/S, R80ST, R65GS modifications and lengthening 100mm | 644,23 € |
| 03.102.3 | Modifications and reinforcement of R80G/S, R80ST, R65GS subframe | 332,34 € |
| 03.102.4 | Centerstand modifications | 134,21 € |
| 02.101.5 | Sandblasting | 162,40 € |
| 26.103.01 | Cardan shaft 100mm longer with coupling and nut | 595,00 € |
| 31.104 | Adapter triple clamp/GS headlight housing | 20,45 € |
| 63.111 | e.g. Turn indicator mount rear | 38,35 € |
| 63.114.2 | e.g. Turn indicator mount front | 44,00 € |
| | Rear end drive 3.20/3.36 ratio 33 11 1 241 095/4 abt. | 603,23 € |
| 16.201 | Tank abt 43l volume made from Polyethylen | 508,74 € |
| 16.201.1 | Tank abt 43l volume made from Nylon | 559,86 € |
| 16.201.2 | Mounting kit HPN for # 201 or 201.1 | 28,12 € |
| 51.205 | Rear fender HPN in Polyethylen white | 92,03 € |
| 51.205.3 | Rear fender Acerbis Baja | 99,70 € |
| 36.511.41 | Rear wheel HPN 2,50x17" | 990,00 € |
| 36.511.4 | Rear wheel HPN 2.50x18" | 990,00 € |
| | Rear wheel BMW 2,15x18" 36 31 1 239 035 abt. | 551,15 € |
| 36.512 | Rear axle HPN | 150,83 € |
| 33.601 | 2 shocks WP-Susp. with Reservoir, compr. and rebound damping adjustment | 805,28 € |
| 31.609.2 | Front fork WP 300mm HPN 2 48mm | 2.150,00 € |
| 18.701 | Exhaust system R80 complete set (2 silencers stainl. steel) | 818,10 € |
| 18.702 | Installation kit for # 18.701 | 122,72 € |
| 35.704 | Modifications of brake- and shifter pedal | 46,02 € |
| 35.808 | Rear brake cable HPN | 28,12 € |
| 34.819.2 | e.g. Stainless steel hose for front brake | 61,35 € |
| 34.816 | Brake line mount on WP-front fork | 14,82 € |
| 52.901 | Modifications of your 2-man seat abt. | 121,94 € |
| 52.912 | Seat fixtures | 32,00 € |
| 52.913 | Seat base insert for G/S or GS basic seat | 53,68 € |
| 31.907 | Steering head bearings 2 pcs. 07 11 9 985 070 abt. | 45,38 € |
| 33.908 | Swingarm bearings 2 pcs 33 17 1 241 546 abt. | 50,48 € |
| | Paint job colour to customer request abt. | 255,65 € |
| | Resin powder coating of the frame parts | 197,20 € |
| | Dismantling and rebuild of your bike estimated price | 1.431,62 € |
| | German TÜV technical data sheet is included | |
| | German TÜV homologation fee | 153,39 € |
| | Motorcycle is equipped with your original R80G/S, R65GS front wheel and brake | |
| | Double front disk optional | |
| | Other modifications on request | |



**Conversion list for HPN Baja based on
BMW R80G/S '80-'87 or R65GS '87-'92**

Name: _____
 Street: _____
 Town: _____

| # | Part or modification | Price incl. 16% VAT |
|-----------|--|------------------------|
| 03.101.1 | Mainframe reinforcement R80G/S, R80ST, R65GS | 939,00 € |
| 03.101.2 | Steel monolever swingarm R80G/S, R80ST, R65 GS modifications and lengthening 100mm | 246,00 € |
| 03.101.3 | Modifications and reinforcement of R80G/S, R80ST, R65GS subframe | 301,66 € |
| 03.101.4 | Centerstand modifications | 134,21 € |
| 02.101.5 | Sandblasting | 162,40 € |
| 16.101.9 | Modifications of the R80GS basic or G/S or ST tank | 153,39 € |
| 26.103.01 | Cardan shaft 100mm longer with coupling and nut | 595,00 € |
| 63.114.2 | e.g. Turn indicator mount front | 44,00 € |
| 51.205.3 | Rear fender Acerbis Baja | 99,70 € |
| 33.602 | Shock absorber WP with reservoir, comp. and rebound adjustments | 697,91 € |
| 31.609.2 | Front fork WP 300mm HPN 2 48mm | 2.150,00 € |
| 35.808 | Rear brake cable HPN | 28,12 € |
| 34.819.2 | e.g. Stainless steel hose for front brake | 61,35 € |
| 34.816 | Brake line mount on WP-front fork | 14,82 € |
| 18.714 | HPN Baja silencer | 695,35 € |
| 52.901 | Single seat made from your dual seat abt. | 121,94 € |
| 52.912 | Seat fixtures | 32,00 € |
| 46.904.11 | Luggage rack Baja | 127,82 € |
| 62.919.2 | Electronic speedometer IMO 100 R | 306,77 € |
| | Front light 160mm dia. 63 12 1 243 533 abt. | 170,09 € |
| 31.907 | Steering head bearings 2 pcs 07 11 9 985 070 abt. | 45,38 € |
| 33.908 | Swingarm bearings 2 pcs 33 17 1 241 546 abt. | 50,48 € |
| | | |
| | Paint job colour to customer request abt. | 255,65 € |
| | Resin powder coating of the frame parts | 197,20 € |
| | Dismantling and rebuild of your bike estimated price | 1.431,62 € |
| | German TÜV technical data sheet is included | |
| | German TÜV homologation fee | 153,39 € |
| | Motorcycle is equipped with your original R80G/S front and rear wheel and brakes | |
| | Double front disk optional | |
| | Other modifications on request | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |



**Conversion list for HPN Adventure based on
BMW R80/100GS '88-'95 and R80GS Basic**

Name: _____
 Street: _____
 Town: _____

| # | Part or modification | Price incl. 16% VAT |
|-----------|---|------------------------|
| 03.101.1 | Mainframe reinforcement R80/100GS | 939,00 € |
| 03.101.2 | Steel monolever swingarm R80G/S modifications and lengthening 100mm | 246,00 € |
| | Steel monolever swingarm 33 17 1 452 094 abt. | 262,00 € |
| 03.101.3 | Modifications and reinforcement of R80/100GS or R80GS basic subframe | 301,66 € |
| 03.101.4 | Centerstand modifications | 134,21 € |
| 02.101.5 | Sandblasting | 162,40 € |
| 26.103.01 | Cardan shaft 100mm longer with coupling and nut | 595,00 € |
| 31.104 | Adapter triple clamp/GS headlight housing | 20,45 € |
| 63.114.2 | e.g. Turn indicator mount front | 44,00 € |
| | Rear end drive 3.20/3.36 ratio 33 11 2 302 422/0 abt. | 569,12 € |
| 16.201 | Tank abt 43l volume made from Polyethylen | 508,74 € |
| 16.201.1 | Tank abt 43l volume made from Nylon | 559,86 € |
| 16.201.2 | Painting kit HPN for # 16.201 or # 16.201.1 | 28,12 € |
| 51.205 | Rear fender HPN in Polyethylen white | 92,03 € |
| 51.205.3 | Rear fender Acerbis Baja | 99,70 € |
| 36.511.51 | Rear wheel HPN 2,50x17" | 716,81 € |
| | Rear wheel BMW 2,50x18" 36 31 1 451 322 | 445,76 € |
| 33.602 | Shock absorber WP with reservoir, compr. and rebound damping adjustment | 697,91 € |
| 31.609.2 | Front fork WP 300mm HPN 2 48mm | 2.150,00 € |
| 35.814 | Rear brake cable HPN | 107,37 € |
| 34.819.2 | e.g. Stainless steel hose for front brake | 61,35 € |
| 34.816 | Brake line mount on WP-front fork | 14,82 € |
| 46.702.5 | Footpeg mount R100GS leftside | 71,58 € |
| 46.702.3 | Welding of footpeg mount | 23,00 € |
| 52.901 | Modifications of your 2-man seat abt. | 121,94 € |
| 52.912 | Seat fixtures | 32,00 € |
| 52.913 | Seat base insert for G/S or GS basic seat | 53,68 € |
| 31.907 | Steering head bearings 2 pcs. 07 11 9 985 070 abt. | 45,38 € |
| 33.908 | Swingarm bearings 2 pcs 33 17 1 241 546 abt. | 50,48 € |
| | | |
| | Paint job colour to customer request abt. | 255,65 € |
| | Resin powder coating of the frame parts | 197,20 € |
| | Dismantling and rebuild of your bike estimated price | 1.431,62 € |
| | German TÜV technical data sheet is included | |
| | German TÜV homologation fee | 153,39 € |
| | Motorcycle is equipped with your original R80/100GS front wheel and brake | |
| | Double front disk optional | |
| | Other modifications on request | |
| | | |
| | | |
| | | |
| | | |



**Conversion list for HPN Paris-Dakar kit based on
BMW R80/100GS '88-'95 and R80GS Basic**

Name: _____

Street: _____

Town: _____

| # | Part or modification | Price incl. 16% VAT |
|-----------|---|------------------------|
| 03.102.1 | Mainframe reinforcement R80/100GS | 993,00 € |
| 03.102.2 | Steel monolever swingarm R80G/S modifications and lengthening 100mm | 644,23 € |
| | Steel monolever swingarm 33 17 1 452 094 abt. | 262,00 € |
| 03.102.3 | Modifications and reinforcement of R80/100GS or R80GS basic subframe | 332,34 € |
| 03.102.4 | Centerstand modifications | 134,21 € |
| 02.101.5 | Sandblasting | 162,40 € |
| 61.120.6 | Modifications of battery carrier | 12,78 € |
| 26.103.01 | Cardan shaft 100mm longer with coupling and nut | 595,00 € |
| 31.104 | Adapter triple clamp/GS headlight housing | 20,45 € |
| 63.111 | e.g. Turn indicator mount rear | 38,35 € |
| 63.114.2 | e.g. Turn indicator mount front | 44,00 € |
| | Rear end drive 3.20/3.36 ratio 33 11 1 241 095/4 abt. | 603,23 € |
| 16.201 | Tank abt 43l volume made from Polyethylen | 508,74 € |
| 16.201.1 | Tank abt 43l volume made from Nylon | 559,86 € |
| 16.201.2 | Mounting kit HPN for # 16.201 or # 16.201.1 | 28,12 € |
| 51.205 | Rear fender HPN in Polyethylen white | 92,03 € |
| 51.205.3 | Rear fender Acerbis Baja | 99,70 € |
| 36.511.41 | Rear wheel HPN 2,50x17" | 990,00 € |
| 36.511.4 | Rear wheel HPN 2.50x18" | 990,00 € |
| | Rear wheel BMW 2,15x18" 36 31 1 239 035 abt. | 551,25 € |
| 36.512 | Rear axle HPN | 150,83 € |
| 33.601 | 2 shocks WP-Susp. with reservoir, compr. and rebound damping adjustment | 805,28 € |
| 31.609.2 | Front fork WP 300mm HPN 2 48mm | 2.150,00 € |
| 18.701 | Exhaust system R80 complete set (2 silencers stainl. steel) | 818,10 € |
| 18.702 | Installation kit for # 18.701 | 122,72 € |
| 35.814 | Rear brake cable HPN | 107,37 € |
| 34.819.2 | e.g. Stainless steel hose for front brake | 61,35 € |
| 34.816 | Brake line mount on WP-front fork | 14,82 € |
| 61.819 | Stoplight switch | 12,78 € |
| 52.901 | Modifications of your 2-man seat abt. | 121,94 € |
| 52.912 | Seat fixtures | 32,00 € |
| 52.913 | Seat base insert for G/S or GS basic seat | 53,68 € |
| 31.907 | Steering head bearings 2 pcs. 07 11 9 985 070 abt. | 45,38 € |
| 33.908 | Swingarm bearings 2 pcs 33 17 1 241 546 abt. | 50,48 € |
| | Paint job colour to customer request abt. | 255,65 € |
| | Resin powder coating of the frame parts | 197,20 € |
| | Dismantling and rebuild of your bike estimated price | 1.431,62 € |
| | German TÜV technical data sheet is included | |
| | German TÜV homologation fee | 153,39 € |
| | Motorcycle is equipped with your original R80/100GS front wheel and brake | |
| | Double front disk optional | |
| | Other modifications on request | |



**Conversion list for HPN Baja kit based on
BMW R80/100GS '88-'95 and R80GS Basic**

Name: _____

Street: _____

Town: _____

| # | Part or modification | Price incl. 16% VAT |
|-----------|---|------------------------|
| 03.101.1 | Mainframe reinforcement R80/100GS | 939,00 € |
| 03.101.2 | Steel monolever swingarm R80G/S modifications and lengthening 100mm | 246,00 € |
| | Steel monolever swingarm 33 17 1 452 094 abt. | 262,00 € |
| 03.101.3 | Modifications and reinforcement of R80/100GS or R80GS basic subframe | 301,66 € |
| 03.101.4 | Centerstand modifications | 134,21 € |
| 02.101.5 | Sandblasting | 162,40 € |
| 16.101.9 | Modifications of the R80GS basic or G/S or ST tank | 153,39 € |
| | Tank G/S,ST 16 11 1 242 063 abt. | 540,61 € |
| 26.103.01 | Cardan shaft 100mm longer with coupling and nut | 595,00 € |
| 63.114.2 | e.g. Turn indicator mount front | 44,00 € |
| 51.205.3 | Rear fender Acerbis Baja | 99,70 € |
| 51.205.4 | Front part for rear fender | 92,03 € |
| 51.206 | Front fender Acerbis Baja | 33,23 € |
| 36.511.51 | Rear wheel HPN 2,50x17" | 716,81 € |
| | Rear wheel BMW 2,50x18" 36 31 1 451 322 | 445,76 € |
| 33.602 | Shock absorber WP with reservoir, compr. and reboud adjustment | 697,91 € |
| 31.609.2 | Front fork WP 300mm HPN 2 48mm | 2.150,00 € |
| 34.819.2 | e.g. Stainless steel hose for front brake | 61,35 € |
| 35.814 | Rear brake cable HPN | 107,37 € |
| 34.816 | Brake line mount on WP-front fork | 14,82 € |
| 18.714 | HPN Baja silencer | 695,35 € |
| 46.904.11 | Luggage rack Baja | 127,82 € |
| 62.919.2 | Electronic speedometer IMO 100 R | 306,77 € |
| 52.924.3 | Single seat HPN with true leather cover | 337,46 € |
| | Front light 160mm dia.63 12 1 243 533 abt. | 170,09 € |
| | Rear end drive 3.20/3.36 33 11 2 302 422/0 abt. | 569,12 € |
| 31.907 | Steering head bearings 2 pcs 07 11 9 985 070 abt. | 45,38 € |
| 33.908 | Swingarm bearings 2 pcs 33 17 1 241 546 abt. | 50,48 € |
| | | |
| | Paint job colour to customer request abt. | 255,65 € |
| | Resin powder coating of the frame parts | 197,20 € |
| | Dismantling and rebuild of your bike estimated price | 1.431,62 € |
| | German TÜV technical data sheet is included | |
| | German TÜV homologation fee | 153,39 € |
| | Motorcycle is equipped with your original R80/100GS front wheel and brake | |
| | Double front disk optional | |
| | Other modifications on request | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |



**Conversion list for HPN Sport and HPN Rallye Sport based on
BMW R80/100GS '88-'95 and R80GS Basic**

Name: _____

Street: _____

Town: _____

| # | Part or Modification | Price incl. 16% VAT |
|------------|---|------------------------|
| 03.110.01 | Mainframe reinforcement R80/100 GS or R80GS basic | 1.390,00 € |
| 46.110.011 | Shockabsorber mount HPN Sport | 173,84 € |
| 33.110.10 | Cast aluminum swingarm R1100 GS ready to mount | 435,00 € |
| 26.103.11 | Cardanshaft with adapter for gearboxflange | 560,00 € |
| 33.103.21 | Modifications for your rear end drive to fit 1100GS cardan shaft | 158,50 € |
| 03.110.3 | Modifications and reinforcement of R80/100GS or R80GS basic subframe | 302,04 € |
| 35.830.011 | Brake cam modifications for HPN Sport | 25,00 € |
| 35.830.04 | Brake acutation cover | 17,00 € |
| 51.110.30 | Mounting set for Acerbis Baja fender to R80/100GS Sport subframe | 52,41 € |
| 61.110.31 | 20Ah battery carrier | 70,00 € |
| 03.102.4 | Centerstand modifications | 134,21 € |
| 02.101.5 | Sandblasting | 162,40 € |
| 02.101.16 | Resin powder coating of the frame parts | 197,20 € |
| 16.101.9 | BMW steel tank modifications | 153,39 € |
| 02.101.179 | Tank paint job | 285,00 € |
| 51.205.3 | Rear fender Acerbis Baja | 99,70 € |
| 51.205.10 | Tool compartment HPN-Sport | 120,00 € |
| 51.206 | Front fender Acerbis Baja | 33,23 € |
| 21.312.5 | Clutch lever from gearbox (exchange part) | 15,85 € |
| 02.511.13 | Realigning your rear wheel R80/100GS for HPN Sport | 238,96 € |
| 33.610 | Shock absorber WP with reservoir, compr. and rebound damping adjustment | 961,38 € |
| 31.609.2 | Front fork WP 300mm HPN 2 48mm | 2.150,00 € |
| 18.714 | HPN Baja silencer | 695,35 € |
| 35.808.2 | Rear brake cable HPN | 56,25 € |
| 34.819.82 | e.g. Stainless steel hose for front brake | 61,35 € |
| 34.816 | Brake line mount on WP-front fork | 14,82 € |
| 03.100.01 | Preparation of a rolling chassis incl. all frame parts with swingarm, rear end drive, front fork, wheels a.s.o. | 429,49 € |
| 31.907 | Steering head bearings 2 pcs. 07 11 9 985 070 abt. | 45,38 € |
| | Dismantling and rebuild of your bike estimated price | 1.278,23 € |
| | German TÜV technical data sheet is included | |
| | German TÜV homologation fee | 153,39 € |
| | Double front disk optional | |
| | Other modifications on request | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |



**Conversion list for HPN Sport based on BMW R80/100GS '88-'95
and R80GS Basic with BMW GS front fork and BMW 1150 GS
swingarm**

Name: _____

Street: _____

Town: _____

| # | Part or modification | Price incl. 16% VAT |
|------------|---|------------------------|
| 03.110.01 | Mainframe reinforcement R80/100 GS or R80GS basic | 1.390,00 € |
| 46.110.011 | Shockabsorber mount HPN Sport | 173,84 € |
| 33.110.11 | Cast aluminum swingarm R1150 GS ready to mount | 435,00 € |
| 26.103.13 | HPN cardan shaft 1150GS with adapter for gearboxflange | 500,00 € |
| 33.103.21 | Modifications for your rear end drive to fit HPN 1150GS cardan shaft | 158,50 € |
| 03.110.3 | Modifications and reinforcement of R80/100GS or R80GS basic subframe | 302,04 € |
| 35.830.011 | Brake lever modifications for HPN Sport | 25,00 € |
| 35.830.04 | Brake actuation cover | 17,00 € |
| 51.110.30 | Mounting set for Acerbis Baja fender to R80/100GS Sport subframe | 52,41 € |
| 61.110.31 | 20Ah battery carrier | 70,00 € |
| 03.102.4 | Centerstand modifications | 134,21 € |
| 02.101.5 | Sandblasting | 162,40 € |
| 02.101.16 | Resin powder coating of the frame parts | 197,20 € |
| 51.205.3 | Rear fender Acerbis Baja | 99,70 € |
| 51.205.10 | Tool compartment HPN-Sport | 120,00 € |
| 51.206 | Front fender Acerbis Baja optional | 33,23 € |
| 21.312.5 | Clutch lever from gearbox (exchange part) | 15,85 € |
| 02.511.13 | Realigning your rear wheel R80/100GS for HPN Sport | 238,96 € |
| 33.610.4 | Shock absorber BMW WAD damping adjustment, hyd. Spring adj. | 930,00 € |
| 31.1004.1 | Set of damper inserts for BMW front fork optional | 590,54 € |
| 18.714 | HPN Baja Silencer | 695,35 € |
| 35.808.2 | Rear brake cable HPN | 56,25 € |
| 34.819.8 | Stainless steel hose for front brake optional | 61,35 € |
| 03.100.02 | Preparation of a rolling chassis incl. all frame parts with swingarm, rear end drive, front fork, wheels a.s.o. | 350,00 € |
| 31.907 | Steering head bearings 2 pcs. 07 11 9 985 070 abt. | 45,38 € |
| | Dismantling and rebuild of your bike estimated price | 1.278,23 € |
| | German TÜV technical data sheet is included | |
| | German TÜV homologation fee | 153,39 € |
| | Double front disk optional | |
| | Other modifications on request | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |



**Conversion list for HPN Sport based on BMW R80/100GS '88-'95
and R80GS Basic with WP USD front fork 250mm travel and
BMW 1150 GS swingarm**

Name: _____

Street: _____

Town: _____

| # | Part or modification | Price incl. 16% VAT |
|------------|---|------------------------|
| 03.110.01 | Mainframe reinforcement R80/100 GS or R80GS basic | 1.390,00 € |
| 46.110.011 | Shockabsorber mount HPN Sport | 173,84 € |
| 33.110.11 | Cast aluminum swingarm R1150 GS ready to mount | 435,00 € |
| 26.103.13 | HPN cardan shaft 1150GS with adapter for gearboxflange | 500,00 € |
| 33.103.21 | Modifications for your rear end drive to fit HPN 1150GS cardan shaft | 158,50 € |
| 03.110.3 | Modifications and reinforcement of R80/100GS or R80GS basic subframe | 302,04 € |
| 35.830.011 | Brake lever modifications for HPN Sport | 25,00 € |
| 35.830.04 | Brake actuation cover | 17,00 € |
| 51.110.30 | Mounting set for Acerbis Baja fender to R80/100GS Sport subframe | 52,41 € |
| 61.110.31 | 20Ah battery carrier | 70,00 € |
| 03.102.4 | Centerstand modifications | 134,21 € |
| 02.101.5 | Sandblasting | 162,40 € |
| 02.101.16 | Resin powder coating of the frame parts | 197,20 € |
| 51.205.3 | Rear fender Acerbis Baja | 99,70 € |
| 51.205.10 | Tool compartment HPN-Sport | 120,00 € |
| 51.206 | Front fender Acerbis Baja | 33,23 € |
| 21.312.5 | Clutch lever from gearbox (exchange part) | 15,85 € |
| 02.511.13 | Realigning your rear wheel R80/100GS for HPN Sport | 238,96 € |
| 33.610.5 | Shock absorber HPN Sport 1150 swingarm 220mm travel | 875,00 € |
| 33.609.4 | WP USD front fork 48mm dia. 250mm travel | 2.150,00 € |
| 18.714 | HPN Baja Silencer | 695,35 € |
| 35.808.2 | Rear brake cable HPN | 56,25 € |
| 34.819.8 | Stainless steel hose for front brake | 61,35 € |
| 03.100.02 | Preparation of a rolling chassis incl. all frame parts with swingarm, rear end drive, front fork, wheels a.s.o. | 350,00 € |
| 31.907 | Steering head bearings 2 pcs. 07 11 9 985 070 abt. | 45,38 € |
| | Dismantling and rebuild of your bike estimated price | 1.278,23 € |
| | German TÜV technical data sheet is included | |
| | German TÜV homologation fee | 153,39 € |
| | Double front disk optional | |
| | Other modifications on request | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |

